Math Hocks!

Everything adds up to something else...

The answers to the clues can be combined to make a third word, like GRIM+ACE=GRIMACE. Taking the indicated letters from each answer spells three clues that lead to one final added word, LIMESTONE.

Actors in a play (2/4)	+	Somewhere else (3/4)	=	Shipwrecked and stranded (1/8)
CAST		AW A Y		C ASTAWAY
Automobile (1/3)	+	Where ships dock (3/4)	=	Shelter for your vehicle (2/7)
CAR		PO R T		C A RPORT
Put forward as fact (4/5)	+	Harry's redhead friend (2/3)	=	Positively charged particle (6/8)
POSIT		R O N		POSIT R ON
Put it on toast $(4/6)$	+	Drink tea from this $(1/3)$	=	Yellow flower (1/9)
BUT T ER		C UP		B UTTERCUP
Intended to belong to $(3/3)$	+	Japanese rice wine $(3/4)$	=	Give up or abandon $(2/7)$
FO R		SAKE		F O RSAKE
Beneath (1/5)	+	The stomach $(5/5)$	=	Underside of an animal (2/10)
UNDER		BELL Y		UNDERBELLY
Excellent, fantastic (1/4)	+	A male human $(1/3)$	=	Clark Kent (7/8)
S UPER		M AN		SUPERMAN
Blue above us $(3/3)$	+	Opposite of dark (2/5)	=	Window in the roof $(8/8)$
SKY		L I GHT		SKYLIGH T
Yell this when you putt $(1/4)$	+	Beneath your feet (5/6)	=	Nearest part of a picture (4/10)
F ORE		GROU N D		FOR E GROUND
An average amount (3/3)	+	Grab and keep (4/4)	=	Join in or consume (3/7)
PA R		TAK E		PA R TAKE
Toward the sky $(1/2)$	+	Holder for a firearm (7/7)	=	Cover furniture with fabric (4/9)
U P		HOLSTE R		UPH O LSTER
Lacking humor (3/4)	+	First card in a deck $(1/3)$	=	Make a face $(6/7)$
GRIM		A CE		GRIMA C E
Rock used in toolmaking (5/5)	+	Seal a door or lid (1/4)	=	Old-fashioned gun (9/9)
FLIN T		LOCK		FLINTLOC K
A CITRUSY FRUIT		A ROCKY MINERAL		CARBONATE ROCK
LIME	+	STONE =		LIMESTONE
711/11	Т	SIONE -		PIMESIONE